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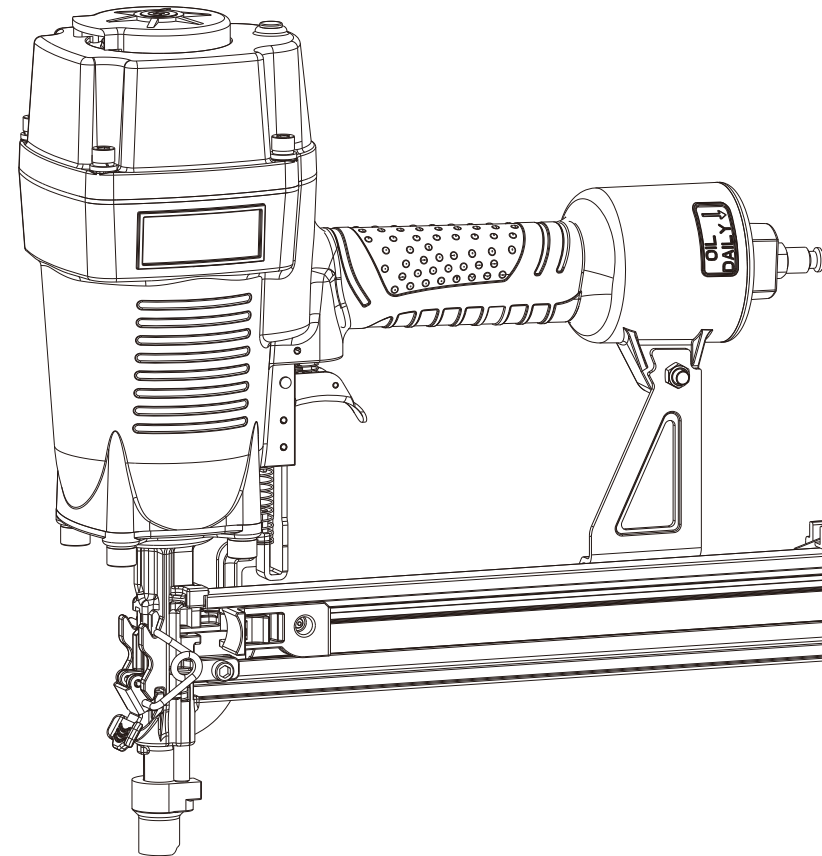
MODEL: XI38

USERS MANUAL CONCRETE NAILER

SAVE THIS MANUAL FOR FUTURE REFERENCE

WARNING:

Failure to follow warnings could result in
DEATH OR SERIOUS INJURY.



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IMPORTANT INFORMATION

⚠ WARNING

TO AVOID SERIOUS PERSONAL INJURY, ALL USERS AND EMPLOYERS/OWNERS MUST READ AND UNDERSTAND ALL INSTRUCTIONS IN THIS MANUAL BEFORE OPERATING OF MAINTAINING THIS TOOL.

keep this manual for the safety warnings and precautions, operating, inspection, maintenance. Keep this manual and the receipt in a safe and dry place for future reference.

EXPLANATION OF THE NAILING ACTION

- ◆ **SINGLE ACTUATION MECHANISM:**
First, press the safety against the wood; next, pull the trigger to drive the fastener. After fastening once, fastening will not be possible again until the trigger is released and pressed again.
- ◆ **CONTACT ACTUATION MECHANISM:**
First, press the safety against the wood; next, pull the trigger to drive the fastener. First. Pull the trigger; next, press the safety against the wood to drive the fastener. If the trigger is held back, a fastener will be driven each time the safety is pressed against the wood.
- ◆ **FULL SEQUENTIAL ACTUATION MECHANISM:**
First, press the safety against the wood; next, pull the trigger to drive the fastener. Follow the same sequence to continue driving fasteners.

GENERAL SAFETY RULES

WORK AREA

- ◆ **KEEP THE WORK AREA CLEAN AND WELL LIGHTED.**
Cluttered benches and dark areas increase the risks of accidents.
- ◆ **DO NOT OPERATE THE TOOL IN EXPLOSIVE ATMOSPHERES,** such as in the presence of flammable liquids, gases, or dust. The tool creates a spark which may ignite flammable liquids, gases or dust.
- ◆ **KEEP VISITORS AWAY. Do not let visitors handle the tool.**
All visitors should be kept safety away from work area.
- ◆ **NEVER ENGAGE IN HORSEPLAY WITH THE TOOL.**
Respect the tool as a working implement.

PERSONAL SAFETY

- ◆ **OPERATORS AND OTHERS IN WORK AREA MUST WEAR SAFETY GLASSES WITH SIDE SHIELDS.** When operating the tool, always wear safety glasses with side shields, and make sure others in work area wear safety glasses. Safety glasses must conform to the requirements of American National Standards Institute, ANSI Z87.1 and provide protection against flying particles both from the front and side. The employer must enforce the use of safety glasses by the tool operator and others in work area.
- ◆ **ALWAYS WEAR EAR AND HEAD PROTECTION.** Always wear ear protection to protect your ears from loud noise, Always wear head protection to protect your head from flying objects.
- ◆ **USE SAFETY EQUIPMENT.** A dust mask, non-skid safety shoes and a hard hat must be used for the applicable conditions. Wear a full face shield if you are producing metal filings or wood chips.
- ◆ **DRESS PROPERLY.** Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts and increases the risk of injury.
- ◆ **STAY ALERT, WATCH WHAT YOU ARE DOING AND USE COMMON SENSE WHEN OPERATING A POWER TOOL.** Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating the tool may cause serious injury.
- ◆ **AVOID UNINTENTIONAL FIRING.** Keep fingers away from trigger when not driving fasteners, especially when connecting the tool to the air supply.
- ◆ **DO NOT OVERREACH.** keep proper footing and balance at all times. Proper footing and balance enables better control of the tool in unexpected situations.
- ◆ **MAKE SURE AIR HOSE IS FREE OF SNAGS AND OBSTRUCTIONS. DO NOT ATTACH AN AIR HOSE OR TOOL TO YOUR BODY.** Entangled or snarled hoses can cause a loss of balance or footing in addition to unintentional tool operation. Attach the hose to the structure to reduce the risk of loss of balance of the hose shifts.
- ◆ **WHEN USING THE TOOL BE SURE TO USE A SPECIAL AIR COMPRESSOR AND AIR HOSE.** In order to improve its performance, it has set its working pressure higher than the conventional nailers. To use the tool, you always need the special air compressor and air hose (DAJ Compressor and DAJ Hose). Use of high-pressure gas (for example, oxygen, acetylene, etc.) causes abnormal combustion, possibly resulting in explosion. Use only the special air compressor and air hose.

◆ OPERATE WITHIN THE PROPER AIR PRESSURE RANGE.

The tool is designed to operate within an air pressure range of 220 to 330 PSI (1.5 to 2.25 Mpa). The pressure should be adjusted to the type of the work being fastened. The tool shall never be operated when the operating pressure exceeds 330 PSI (2.25Mpa).

◆ DO NOT OPERATE THE TOOL NEAR A FLAMMABLE SUBSTANCE.

Never operate the tool near a flammable substance (e.g., thinner, gasoline, etc.). Volatile fumes from these substances could be drawn into the compressor and compressed together with the air and this could result in an explosion.

◆ DO NOT USE A WRONG FITTINGS.

The connector on the tool must not hold pressure when air supply is disconnected. If a wrong fitting is used, the tool can remain charged with air after disconnecting and thus will be able to drive a fastener even after the air line is disconnected, possibly causing injury.

◆ DISCONNECT THE AIR SUPPLY AND EMPTY THE MAGAZINE WHEN THE TOOL IS NOT IN USE.

Always disconnect the air supply from the tool and empty the magazine when operation has been completed or suspended, when unattended, moving to a different work area, adjusting, disassembling, or repairing the tool, and when clearing a jammed fastener.

TOOL USE AND CARE

◆ NEVER POINT TOOL AT YOURSELF OR OTHERS IN WORK AREA.

Always assume the tool contains fasteners. Never point the tool at yourself or others, whether it contains fasteners or not. If fasteners are mistakenly driven, it can lead to severe injuries. Never engage in horseplay with the tool. Respect the tool as a working implement.

◆ KEEP FINGERS AWAY FROM TRIGGER WHEN NOT DRIVING FASTENERS TO AVOID ACCIDENTAL FIRING.

Never carry the tool with finger on trigger since you could drive a fastener unintentionally and injure yourself or someone else. Always carry the tool by the handle only.

◆ NEVER MODIFY OR ALTER A TOOL.

Doing so may cause it to malfunction and personal injuries may result.

◆ KNOW THIS TOOL.

Read manual carefully, learn its applications and limitations, as well as the specific potential hazards related to this tool.

◆ USE ONLY FASTENERS THAT ARE RECOMMENDED FOR YOUR MODELS.

Do not use the wrong fasteners or load the fasteners incorrectly.

◆ CHECK FOR MISALIGNMENT OR BINDING OF MOVING PARTS, BREAKAGE OF PARTS, AND ANY OTHER CONDITION THAT MAY AFFECT THE TOOL'S OPERATION.

If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.

◆ CHECK SAFETY BEFORE USE.

Make sure the safety operates properly. Never use the tool unless the safety is operating properly, otherwise the tool could drive a fastener unexpectedly. Do not tamper with or remove the safety, otherwise the safety becomes inoperable.

◆ DO NOT USE TOOL IF TRIGGER DOES NOT ACTUATE PROPERLY.

Any tool that cannot be controlled with the trigger is dangerous and must be repaired.

◆ NEVER USE TOOL WHICH IS DEFECTIVE OR OPERATING ABNORMALLY.

If the tool appears to be operating unusually, making strange noises, or otherwise appears defective, stop using it immediately and arrange for repairs by an authorized service center.

◆ MAINTAIN TOOLS WITH CARE.

Keep the tool clean and lubricated for better and safer performance.

◆ NEVER CARRY THE TOOL BY AIR HOSE.

◆ STORE TOOLS OUT OF THE REACH OF CHILDREN AND OTHER UNTRAINED PEOPLE.

Tools are dangerous in the hands of untrained users.

◆ PLACE TOOL PROPERLY ON WORKPIECE.

Do not drive fasteners on top of other fasteners or with the tool at too steep of an angle; the fasteners can ricochet and hurt someone.

◆ DO NOT USE THE TOOL AS A HAMMER.

◆ KEEP ALL SCREWS AND COVERS TIGHTLY IN PLACE.

KEEP FACE, HANDS AND FEET AWAY FROM FIRING HEAD AT ALL TIMES. Never place your face, hands or feet near the firing head.

◆ DO NOT DISCONNECT AIR HOSE FROM TOOL WITH FINGER ON TRIGGER.

The tool can fire when re-connected to an air supply.

◆ DO NOT LOAD FASTENERS WITH TRIGGER PULLED OR SAFETY DEPRESSED.

◆ NEVER PLACE A HAND OR ANY PART OF BODY IN FASTENER DISCHARGE AREA OF TOOL.

◆ DO NOT DRIVE FASTENERS INTO THIN BOARDS OR NEAR CORNERS AND EDGES OF WORKPIECE.

The fasteners can be driven a way from the workpiece hit someone.

◆ DISCONNECT AIR HOSE FROM TOOL WHEN:

- 1). Doing maintenance and inspection;
- 2). Clearing a jam;
- 3). It is not in use;
- 4). Leaving work area;
- 5). Moving it to another location;
- 6). Handing it to another person.

Never attempt to clear a jam or repair the tool unless you have disconnected air hose from the tool and removed all remaining fasteners from the tool. The tool should never be left unattended since people who are not familiar with the tool might handle it and injure themselves.

TOOL SERVICE

◆ USE ONLY ACCESSORIES THAT ARE IDENTIFIED BY THE MANUFACTURER FOR THE SPECIFIC TOOL MODEL.

◆ USE OF UNAUTHORIZED PARTS OR FAILURE TO FOLLOW MAINTENANCE INSTRUCTIONS MAY CREATE A RISK OF INJURY.

◆ USE ONLY THE LUBRICANTS SUPPLIED WITH THE TOOL OR SPECIFIED BY THE MANUFACTURE.

◆ TOOL SERVICE MUST BE PERFORMED ONLY BY QUALIFIED REPAIR PERSONNEL.

AIR SOURCE

◆ NEVER USE OXYGEN OR OTHER BOTTLED GASES AS A POWER SOURCE.

Explosion may occur. Combustible gases and other bottled gases are dangerous and may cause the tool to explode.

◆ DO NOT EXCEED MAXIMUM RECOMMENDED AIR PRESSURE MARKED ON THE TOOL.

Use only clean, dry, regulated, compressed air within the rated pressure range marked on the tool. Never connect the tool to pressure as which potentially exceeds 200PSI the tool can burst.

◆ DO NOT ABUSE THE AIR HOSE.

Protect all hoses from kinks, restrictions, solvents or sharp objects. Keep air hose away from heat, oil, sharp edges or moving parts. Replace damaged hoses immediately. Damaged hoses can burst or whip around.

◆ CHECK ALL FITTINGS, HOSES, PIPES, CONNECTIONS AND COMPRESSOR BEFORE EACH USE OF THIS TOOL.

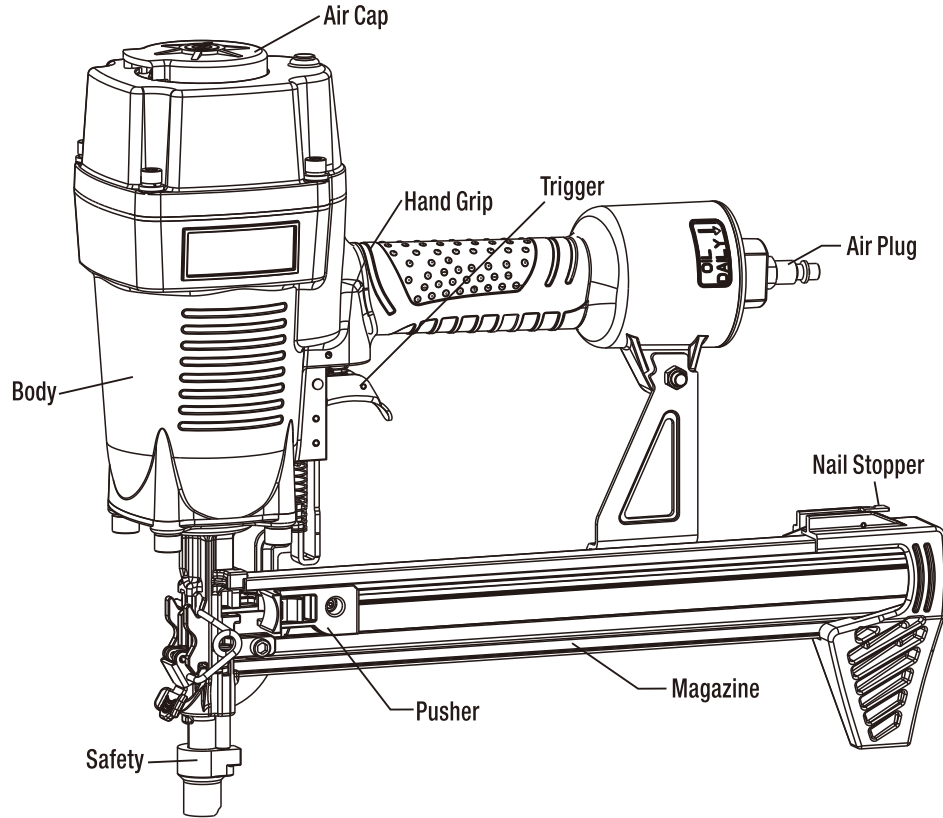
Repair or replace damaged or leaking hoses and connections immediately. Damage to a hose or connection can cause a pressure hose to break and whip around the work area, and can lead to injury.

FUNCTIONAL DESCRIPTION AND SPECIFICATIONS

⚠ WARNING

Disconnect the tool from the air source before making any adjustments, changing accessories or storing the tool. Such precautionary safety measures reduce the risk or unintentional tool operation.

FIG. 1



SPECIFICATIONS

Product Size:
 Length - 17" (432mm)
 Height - 14.76" (375mm)
 Width - 4.45" (113mm)
 Weight: 7.8lbs (3.54kg)
 Normal Operating Pressure: 70-115PSI (0.5-0.8MPa)
 Magazine Capacity: 43PCS
 Firing Mode: Full Sequential Fire
 Fastener Size Range: 5/8" - 1-1/2" (16-38mm)

Fastener Type	Length
5/8"	16mm
3/4"	19mm
6/7"	22mm
1"	25mm
1-1/4"	32mm
1-1/2"	38mm
-	0.105" - 2.7mm

FEATURES

- ◆ Light weight, magnesium body reduces working fatigue.
- ◆ Easy clear jam clearing.

ASSEMBLY/INSTALLATION

Follow the instructions below to prepare your tool for operation.

1. All tool operators and their immediate supervisors must become familiar with the operator safety instructions before operating the tool.
2. Included with each tool are one copy of these Operating/Safety Instructions. Keep this publications for future reference.
3. Install a filter, regulator, lubricator unit and moisture trap on your air delivery system per the manufacturer's instructions for these devices. Additionally, install a pressure gauge as close as practical to the tool, preferably within 10 feet.
4. Select hoses with a minimum inner diameter of 1/4 inches and a maximum length of 100 feet.

⚠ WARNING

To reduce the risk of injury from a hose bursting, select hoses that are rated at least 200PSI.

5. Select fittings that are appropriately sized for the selected hoses. The tool and air hose must have a hose coupling such that all pressure is removed from the tool when the coupling joint is disconnected.

⚠ WARNING

Never use non relieving couplers and/or female quick disconnect couplings on the tool. Non relieving couplings and female couplings will trap high pressure air in the tool when the air line is disconnected. This will leave the tool charged with enough air after it has been disconnected to drive a nail. Only MALE pneumatic type air connectors should be fitted to the tool, so that high pressure air in the tool is vented to atmosphere as soon as the air line is disconnected.

6. Set the regulator at the air delivery system to a PSI that falls within the tool's operating range of 220-330PSI. The correct pressure is the lowest pressure that will do the job.

OPERATION LUBRICATION

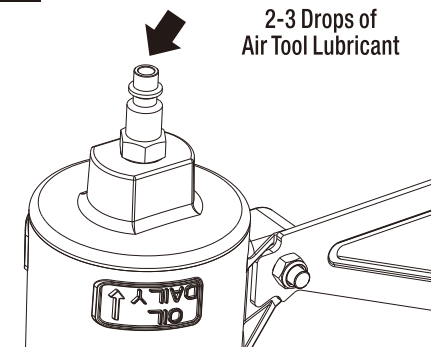
⚠ WARNING

USE ONLY THE AIR TOOL LUBRICANTS SUPPLIED WITH THE TOOL. Do not use other lubricants as they may damage the tool.

If the tool is not used with an in-line lubrication system on the air supply it is necessary to periodically lubricate the tool with air tool lubrication.

Under low use, lubricate once a day. Under heavy use, lubricate twice a day. To lubricate, insert 2-3 drops of lubricant into the air supply fitting attached to the tool handle (FIG 2). Using too much oil will cause it to collect in the tool and be noticeable in the exhaust.

FIG. 2

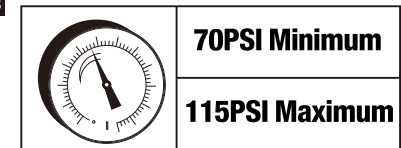


Do not use detergent oil, WD-40, transmission fluid, motor oil, or other lubricants not specifically designated as air tool lubricants. These lubricants will cause accelerated wear to the seals, o-rings, and bumpers in the tool, resulting in poor tool performance and frequent maintenance.

ADJUSTING AIR PRESSURE

- ◆ Adjust the air pressure at recommended operating pressure 70-115PSI according to the length of nails and the hardness of workpiece. The correct air pressure is the lowest pressure which will do the job. Using the tool at a higher than required air pressure unnecessarily over stresses the tool. Don't exceed 115PSI.

FIG. 3



CONNECTING AIR SUPPLY

⚠ WARNING

Never use oxygen or other bottled gases as a power source. Explosion may occur. Combustible gases and other bottled gases are dangerous and may cause the tool to explode.

⚠ WARNING

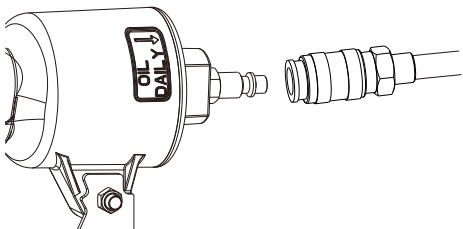
Never connect the tool to an air source that is capable of producing air pressure exceeding 115PSI. Excessive pressure can cause abnormal operation or cause the tool to burst, resulting in personal injury.

⚠ WARNING

Do not exceed maximum recommended air pressure marked on the tool. Verify prior to using the tool that the air source has been adjusted within the rated air-pressure range. Be sure the air pressure gauge is operating properly and check it at least twice a day. Tools operated in excess of their maximum pressure rating may operate abnormally or burst resulting in personal injury. To connect the tool to the compressor only use pneumatic air hoses that meet the following criteria:

1. Minimum hose pressure rating, 220PSI.
2. Minimum hose inner diameter, 1/4 in.
3. Maximum hose length, 100 ft.

FIG. 4



Connect the air supply:

- Snap the air hose onto the quick connector.
- Check for air leakage. If leakage is noted, stop using the tool immediately and performed by qualified repair personnel.
- Be sure the air pressure gauge is operating properly and check it at least twice a day.

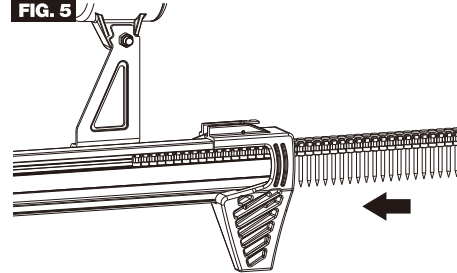
NAIL LOADING

⚠ WARNING

If the nails are not loaded properly, the tool will misfire and nails can be deflected, causing the tool to react in an unexpected manner, and damage the tool.

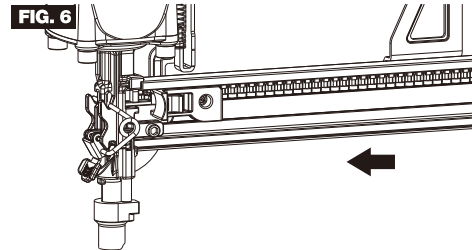
1. Connect air supply.
2. Insert nail strip into the back of the magazine (FIG 5).

FIG. 5



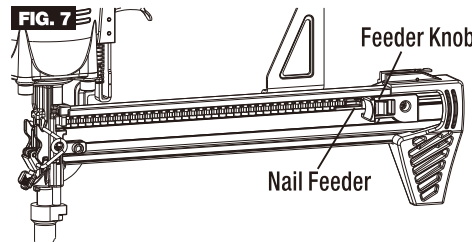
3. Slid the nail strip forward in the magazine.

FIG. 6



4. Pull the nail feeder back to engage the feeder knob to the nail strip.

FIG. 7



Removing the nails:

1. Disconnect air supply.
2. Pull the feeder knob backward.
3. Return the feeder knob forward quietly while pushing the nail feeder.
4. Press the nail stopper (FIG 9).
5. Pull out nails from the back of the magazine.

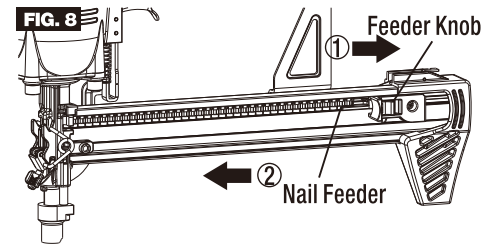


FIG. 9

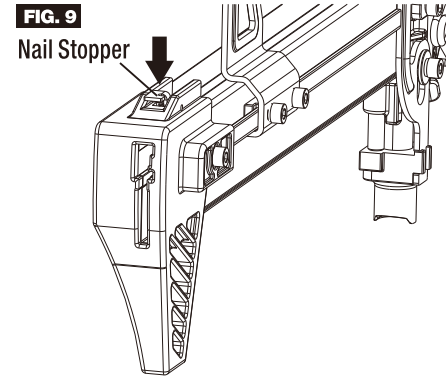
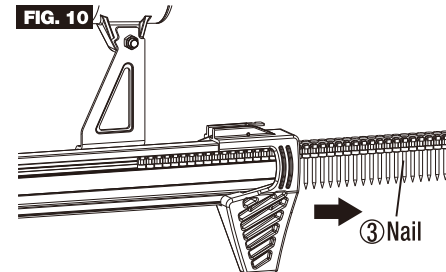


FIG. 10



METHODS OF OPERATION

This tool is equipped with the safety and does not operate unless the safety is depressed. The methods of operation to drive nails with this tool is full sequential actuation mechanism.

- 1). Position the nail outlet on the workpiece with finger off The trigger.
- 2). Depress the safety firmly until it is completely depressed.
- 3). Pull the trigger to drive a nail.
- 4). Remove finger from the trigger.

To continue nailing a separate location, move the tool along the wood, repeating steps (2-4) as required.

NOTE:

- Always handle nails and package carefully. If nails are dropped, collating bond may be broken, which will cause mis-feeding and jamming.
- After nailing:
 - 1). Disconnect air hose from the tool.
 - 2). Remove all nails from the tool.
 - 3). Supply 5-10 drops of pneumatic tool lubricant into the air plug on the tool.
 - 4). Open the petcock on the air compressor tank to drain any moisture.

COLD WEATHER OPERATION

⚠ WARNING

DO NOT USE A FROZEN TOOL. Allow tool to thaw before using. Moisture frozen in the tool may impede internal components resulting in the risk of injury and/or tool damage.

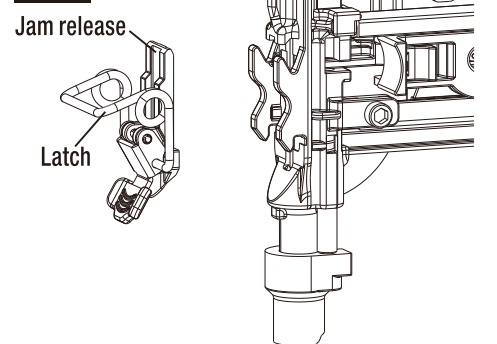
When using the tool in cold conditions the tool will cycle slower than usual while driving the first nails. The cycle rate will increase as the tool warms up. Keep tool warm to avoid reduced cycle rate.

MAINTENANCE CLEARING JAMS

Occasionally, a fastener may become jammed in the firing mechanism of the tool, making the tool inoperable. To remove a jammed fastener, follow the steps below:

1. Disconnect air supply.
2. Remove fasteners from the tool. Failure to do so will cause the fasteners to eject from the front of the tool.
3. Pull up on the latch and open the jam release.
4. Using caution not to bend or damage the driver blade, using pliers or a screwdriver if required to clear the jammed fastener.
5. Close the jam release and latch.
6. Reconnect the tool to the air resource.
7. Reload the tool with fasteners.

FIG. 11



CLEANING

⚠ WARNING

When cleaning a tool be careful not to disassembly any portion of the tool since internal components may be misplaced or safety components may be improperly mounted. Certain cleaning agents such as gasoline, carbon tetrachloride, ammonia, etc. may damage plastic parts and o-rings.

⚠ WARNING

Do not attempt to clean by inserting pointed objects through openings. Sharp edges may damage internal components causing a serious hazard. Ventilation openings, the work contact element, and the trigger must be kept clean and free of foreign matter. Periodically clean the tool with compressed air. Clean the magazine. Remove metal or wooden chips which may have accumulated in the magazine. Periodically clean magazine with compressed air.

STORAGE

Keep out of reach of children and personnel unfamiliar with tool operation. Lock the storage area. Tools are dangerous in the hands of personnel unfamiliar with the tool. When not in use, the tool should be disconnected and stored in the storage case in a warm and dry place. When tool will not be in use for an extended period, apply a thin coat of the lubricant to the steel parts to avoid rust. Do not store the tool in a could weather environment.

HOOKUP INSTRUCTIONS FOR TOOL TO AIR SUPPLY

NOTE:

For better performance, install a 3/8 inch quick plug(1/4 inch NPT threads) with an inside diameter of 0.315 inch (8mm) on the nailer and a 3/8 inch quick coupler on the air hose.

1. With ON/OFF switch in OFF position, plug compressor into electrical outlet.
2. Close pressure regulator by turning all the way to the left. Turn compressor ON and let it pump all the way up to automatic shut-off pressure.
3. Attach air hose to regulator outlet. Adjust pressure regulator by turning to the right so that outlet pressure is between 70PSI to 115PSI.
4. Load fasteners into nailer.
5. Point the nailer in a safe direction while attaching to air hose.
6. Nailer is ready for use. You may need to adjust outlet pressure to achieve proper fastener depth.

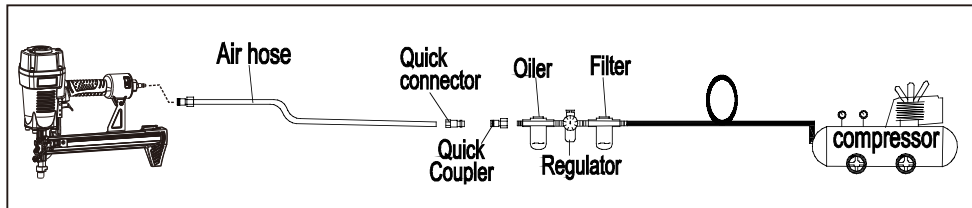
RECOMMENDED HOOKUP

MINIMUM COMPONENTS REQUIRED FOR HOOKUP

Air compressor: The air compressor must be able to maintain a minimum of 180 PSI when the nailer is being used. An inadequate air supply can cause a loss of power and inconsistent driving.

Pressure regulator: A pressure regulator is required to control the operating pressure of the nailer between 70PSI and 115PSI.

Air supply hose: Always use air supply hoses with a minimum working pressure rating equal to or greater than the pressure from the power source, or 600PSI, whichever is greater. Use 1/4 inch air hose for runs up to 50 feet. Use 3/8 inch air hose for 50 feet, run or longer.



TROUBLE SOLVING

PROBLEMS	POSSIBLE CAUSES	SUGGESTED SOLUTIONS
Air leaking near the top of the tool or in the trigger area.	1. Loose screws. 2. Worn or damaged O-rings or seals.	1. Tighten screws. 2. Install overhaul kit.
Air leaking near the bottom of the tool.	1. Loose screws. 2. Worn or damaged O-rings or seals.	1. Tighten screws. 2. Install overhaul kit.
Tool dose nothing or operates sluggishly.	1. Inadequate air supply. 2. Tool is too dry. 3. Exhaust blocked. 4. Worn or damaged O-rings or seals.	1. Make sure the air compressor is set between 70PSI and 115PSI. 2. Add about 2-3 drops of lubrication into the air connector. 3. Clean exhaust channel. 4. Install overhaul kit.
Fasteners are jammed in the tool frequently.	1. Driver channel is worn. 2. Piston is broken or worn. 3. Bent fasteners. 4. Dirty magazine. 5. Loose magazine. 6. Wrong fasteners.	1. Fix the drive channel. 2. Replace the piston. 3. Remove the bent fasteners, replace with the right fasteners. 4. Clean magazine. 5. Tighten screws. 6. Verify that fasteners are the correct size.

LIMITED 3 YEARS WARRANTY

Taizhou Dajiang Ind.Co.,Ltd makes every efforts to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in material and workmanship for a period of 2 years from the date of purchase.

This warranty does not cover conditions or malfunctions resulting from normal wear, neglect, abuse, accident or repair attempted. Driver blades, bumpers, O-rings, piston and piston rings are considered normally wearing parts.

To take advantage of this warranty, the product or part must be returned to us. If our inspection verifies the defect, we will either repair or replace the product.

With continuing product development, changes may have occurred that the product you received differ slightly from photo/manual.

For more details of the warranty terms and conditions please refer to our website-www.chinaairtool.com.